

Work Order ID 86683

86683

Page 1

July-06-12 11:24:22 AM

Item ID: D206-642-211 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH
 Start Date: 7/06/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/10/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *P* Date: *12-07-12* Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP206-642-211 CHG006								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

JB (DAS 16 9-09) 12/09/04

12/07/12 *JB*

(DAS 16 9-09) 12/09/04

Work Order ID 86683

86683

Page 2

July-06-12 11:24:22 AM

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 Start Date: 7/06/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/10/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-211 Location: _____								
	Rev F								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1x
 12-9-4
 12/9/5
 ME
 12-09-04

Picklist Print

July-06-12 11:24:20 AM

Page 1

Work Order ID: 86683

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J04.08.06 Revised Step 4 per CHG003KJ/JLMJ04.08.06
IPP Rev: K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev
M EC verified by: JLM IPP REV: M 11.11.17 PER IIN REVO DD VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<u>D206-642-241</u> Replacement Skidtube		Manufactured	No			110	Each	2.0000	1	1		8/8/25/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG081		1							
				61549		0							
				81233		1							
				FG082		1							
				81232		1							
<u>D206-651-041</u> 206A/B GHW		Manufactured	No			110	Each	14.0000	1	1		8/25/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		5							
				79558		5							
				FG125		9							
				83042		9							
<u>D2665-1</u> Saddle, LH Fwd Aft Out 206		Manufactured	No			110	Each	0.0000	2	2		8/34/12	
<u>D2666-1</u> Saddle, LH Fwd Aft In 206		Manufactured	No			110	Each	8.0000	2	2		8/34/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST426		8							
				82386		8							
<u>AN3-41A</u> Bolt		Purchased	No			110	Each	313.0000	8	8		8/23/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		313							
				121162		113							
				43		200							

388257

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

July-06-12 11:24:21 AM

Page 2

Work Order ID: 86683

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

D2652

Bushing

Manufactured No

110 Each 195.0000

16 16

10x 83256
88780

JB SP

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

151

73836

36

81951

61

83744

54

0x 83744
8 8

JB SP

MS21042L3

Nut

Purchased No

110 Each 3,318.0000

Location

Loc Qty

Loc Code

ST300

1318

117885

32

119017

771

119075

138

121444

377

ST317

2000

122141

2000

121444

AN960JD10

Washer

NAS1149D0363J

Purchased No

110 Each 0.0000

8 8

JB SP

ANS-7A

Bolt

Purchased No

110 Each 2,564.0000

4 4

JB SP

Location

Loc Qty

Loc Code

ST337

2564

119017

2564

110 Each 416.0000

4 4

JB 12/07/12 SP

ANS-11A

Bolt

Purchased No

Location

Loc Qty

Loc Code

ST337

416

118191

13

119512

403

119512

July-06-12 11:24:21 AM

Shop Packet Print

Page 2

Picklist Print

July-06-12 11:24:21 AM

Page 3

Work Order ID: 86683

Parent Item: D206-642-211

Start Date: 7/06/12

Required Date: 8/10/12

Parent Item Name: Skidtube LH

Start Qty: 1.00

Required Qty: 1.00

AN960JD516
Washer

NAS1149D0563J

Purchased No

110 Each 12.0000

8

119546

8

JB

SP

Location

Loc Qty

Loc Code

ST338

12

2612

12

AN4-6A

Purchased No

110 Each 1,387.0000

12

12

JB

SP

Location

Loc Qty

Loc Code

ST356

1387

119017

387

121243

500

122151

500

119017

AN960JD416

NAS1149D0463J

Purchased No

110 Each 29.0000

24

24

122441

JB

SP

Location

Loc Qty

Loc Code

ST351

29

116289

8

119097

21

m122378

m122441

MS21042L4

Purchased No

110 Each 1,557.0000

12

12

JB

SP

Location

Loc Qty

Loc Code

ST300

1557

119075

116

121011

193

121444

948

121652

300

121444

AN6-44A

Purchased No

110 Each 47.0000

2

2

JB

12/07/18

SP

Location

Loc Qty

Loc Code

ST343

7

119127

7

st510

40

119036

40

119036

July-06-12 11:24:21 AM

Shop Packet Print

Page 3

Picklist Print

July-06-12 11:24:21 AM

Page 4

Work Order ID: 86683

Parent Item: D206-642-211






Parent Item Name: Skidtube LH

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

 MS21042L6 Nut	Purchased	No	110	Each	497.0000	2	2	JB	SP
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST300	497					
			117677	25					
			118384	3					
			118927	48					
			119075	221					
			120308	200					
 AN960JD616 Washer	Purchased	No	110	Each	0.0000	4	4	JB	SP
 AN4GSA BOLT	Purchased	No	110	Each	172.0000	1	1	JB	SP
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST355	172					
			112243	135					
			119017	37					
 AN960C416 washer	Purchased	No	110	Each	0.0000	1	1	JB	SP
 D3413-1 Ring	Manufactured	No	110	Each	46.0000	1	1	JB	SP
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST420	4					
			79233	4					
			ST464	42					
			80224	4					
			83307	18					
			83867	20					

Picklist Print

July-06-12 11:24:21 AM

Page 5

Work Order ID: 86683

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 1.00

Required Qty: 1.00

D2712
Set Screw

Manufactured No

110 Each 631.0000

10

10

✓ JB

SP

Location

Loc Qty

Loc Code

FG 50
29962 50
ST017 581
81871 81
83559 250
84433 250

81871

D2884
Saddle Spacer

Manufactured No

110 Each 61.0000

2

2

✓ JB

SP

Location

Loc Qty

Loc Code

FG 10
29453 10
ST020 51
76751 51

76751

D2885
Saddle Spacer

Manufactured No

110 Each 52.0000

2

2

✓ JB 12/07/18

SP

Location

Loc Qty

Loc Code

FG 10
29199 10
ST020 42
76752 42

76752

July-06-12 11:24:22 AM

Shop Packet Print

Page 5

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
	1	1	1	1		X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	* NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	* WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	* WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	* NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2865	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: 0

Date: 11.06.15